



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6405G00732-3G
Job Sheet 200407



Part No: RBW6405G00732-3GJob Qty: 2 pcs

Part Name: Tail Rotor Slider Bushing Removal Tool



Part Weight: 0 lbsStatus: NewPriority: Medium

Job Created: 9/11/19Job Tracking No:

Due Date: 12/4/19Created By: Patrick Lussier

Type: StockDescription:

Note: DWG RBW6405G00732-3G Rev.C IPP Rev. A 18.08.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs Run Hrs	Workcenter / Supplier Lead Time	
80	Purchasing	2 pcs	12/4/19		0.00 0.00	Purchasing - 1	 DEC 09 2019
						Purchasing - 2	
						Purchasing - 3	
90	Packaging 2-1 - Receive - B4B	2 pcs	12/4/19		0.00 0.00	Packaging 2 - 1 - B4B	 DEC 09 2019
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	



Container No: S238548



Part: RBW6405G00732 - 3G
Job No: 200407
Serial No/Batch: S238548
Revision: C
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/09/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
100 QC 6	2 pcs	12/4/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	JAN 06 2020 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	2 pcs	12/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
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				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21 JAN 07 2020
140 QC 21 - SA	2 pcs	12/4/19	0.00 0.00	QC 21 - SA - 21	9-89
				QC 21 - SA - 70	GA085
				QC 21 - SA - 53	

Part Op 80 - Issue P/O: 115044475 MANUFACTURE RBW6405G00732-3G AS PER DWG Supplier: ARROW TECH MACHINE
Descriptions: WORKS -Certificate of conformity is required
90 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.)
100 - (QC6- All purchased or subcontracted products)
130 - Identify as per dwg & Stock Location: _____ The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
140 - QC21- Final Inspection - Work Order Release)

x2 hls SEP 11. 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6405G00732-3GP	Tail Rotor Slider Bushing Removal Tool	2 Ea (1 ea)	80-Purchasing	S238547
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
80-Purchasing	RBW6405G00732-3GP	2	0	0
Part Specifications				
Specifications could not be found.				

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Dart Aerospace Ltd.

1270 Aberdeen St

Hawkesbury, ON

K6A 1K7

Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044473



Supplier: ARR002-VU

Arrow Tech Machine Works

29751 E. Enid Road,

Unit C

Eugene, OR 97402 USA

Phone: 541-780-6938

Fax: 458-215-4938

Attention: , Ana

(541) 780-6938

Ship To:

PO No: POHB044473

PO Date: 9/11/19

Due Date: 12/4/19

Purchase Order Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	200407	RBW6405G00732-3GP			Tail Rotor Slider Bushing Removal Tool REV C	Firmed X2		12/4/19	2 Ea	0 Ea	2 Ea	\$2,138.00/Ea	\$4,276.00
												DEC 09 2019	
2	200408	RBW6405G07231-3GP			Tail Rotor Slider Bush Install Tool REV D	Firmed X2		12/4/19	2 Ea	0 Ea	2 Ea	\$1,215.00/Ea	\$2,430.00
												DEC 09 2019	
Grand Total:												\$6,706.00	

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



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ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044473 Dated: 12/4/2019

Our Order / Job No: AWT-HB044473 A1 Order Qty: 2

Part Name: TAIL ROTOR SLIDER BUSHING REMOVAL TOOL

Part Number RBW6405G00732-3G

Lot Size: N/A Ship Date: 12/4/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6405G00732-3G Rev: C

Material Size and Type: -1/ 6061 ALUM.; -3, -5, -7/ 4142 Q&T

Material Specifications: STEEL: ASTM B108

Heat Treatment: (28-32 RC)

Plating/Finish: RED ANODIZE: MIL-A-8625F, TYPE 2 CLASS 3; BLACK OXIDE: QMSI-6.2.2
B.O. REV-D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 12/4/19 Signed: Henrietta R. Ralston

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com



7146

12/4/2019

Bill to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

QMSF-8.5.1 Packing Slip Rev.B